

■ A bi-component primer

Paint in the vehicle body colour

5. FLEXIBLE PRODUCT

1- RECOMMENDATION



When painting a component which has been hit by gravel, it is advisable to add a flexible additive to the bi-component primer and to the varnish or topcoat.

6. TRICOAT PAINT OR TINTED CLEARCOAT

1- RECOMMENDATION



When the vehicle is equipped with a tricoat paint or a tinted clearcoat for each operation it must be assigned a labour time << additional to paint >> at the bicoat paint labour time for the operation of the concerned element.



Repair-00x03x04x26-02x60-1-1-1.xml



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PAINT TOUCHUP: PREPARATION AND PAINT RANGE

Note:



The paint touch-ups on the matt paints are impossible, it is necessary to repaint the element.

Touch up for faults:

- Procedure 1 : Grains,
- Procedure 2 : Drips,
- Procedure 3 : Orange peel,
- Procedure 4 : Superficial scratches,
- Procedures 5 : Polishing method.

1. THE PRODUCTS

- Polishing liquid [Vehicle: Parts and consumables for the repair](#) (04B, Consumables - Products),
- Finishing liquid [Vehicle: Parts and consumables for the repair](#) (04B, Consumables - Products).

2. PROCEDURE DESCRIPTIONS

1- PROCEDURE: GRAINS

Steps	Description	Special notes
1	Sand using the orbital sander or manual sanding block by graduating the sanding	P1500 to P2000
2	Finish with sanding finishing	(see 5 - PROCEDURE: POLISHING)

2- PROCEDURE: DRIPS

Steps	Description	Special notes
1	Sand using the orbital sander or manual sanding block by graduating the sanding	P1500 to P2000
2	Finish with sanding finishing	(see 5 - PROCEDURE: POLISHING)

3- PROCEDURE: ORANGE PEEL

Steps	Description	Special notes
1	Sand using the orbital sander or manual sanding block by graduating the sanding	P1500 to P2000
2	Finish with sanding finishing	(see 5 - PROCEDURE: POLISHING)

4- PROCEDURE: SUPERFICIAL SCRATCHES

Steps	Description	Special notes
1	Pass an indelible pen or paint across the scratch to use as a guide for sanding	White or black according to the colour of the support
2	Start by sanding to reduce the scratch without removing the sanding guide completely	P1500
3	Then, sand until the guide has totally disappeared by graduating the sanding	P2000
4	Finish with sanding finishing	(see 5 - PROCEDURE: POLISHING)

5- PROCEDURE: POLISHING



Note:

The temperature of plastic materials increase very quickly during the glazing process and the paint softens.